



Painting Instructions/Steel Doors

All Amarr steel doors are pre-painted with a tough topcoat that is perfectly suited for painting after installation if another color is desired. To repaint, use the following instructions:

Basic Instructions

Start with a clean, dry surface. To clean your door, please use either of the following: (a) One cup of Tide (or other common detergents which contain less than 0.5% phosphate, dissolved into five gallons of warm water, or (b) One cup of household ammonia dissolved into five gallons of water (room temperature). NEVER BLEND CLEANSERS OR DETERGENTS WITH BLEACH. Use a well-soaked cloth, sponge, soft bristled brush, or low pressure spray washer. Thoroughly rinse with clean water.

Lightly sand or buff surface imperfections such as minor scratches, which have not left the metal substrate exposed in order to create a smoother surface. Care must be taken, however, not to expose the substrate. Rusting is greatly increased when the metal substrate is exposed. Exposed metal must be treated to prevent rust from forming. To do so, sand the general area lightly and use a primer* specifically designed to protect any exposed galvanized steel from corrosion. After the door has been properly prepared, it must be coated within 24 hours with a high-quality latex exterior house paint, taking care to allow the surface to completely dry prior to painting.

One-Color Instructions

Use a high-quality latex exterior house paint. The paint should be thoroughly mixed before using. Mechanical mixing is recommended to assure that no settling occurs.

Follow the paint manufacturer's instructions for applying the paint in relation to temperature, sunlight, etc.

Two-Color Instructions

Paint bleeding can be a common problem when painting with two colors on an uneven surface. The use of a 'painting tape' such as a product called "Blue Edge" is recommended for two color painting. This product is designed for uneven surfaces and can be left in place for up to 14 days in direct sunlight.

Use high-quality latex exterior house paints. The paint should be thoroughly mixed before using. Mechanical mixing is recommended to assure that no settling occurs.

IMPORTANT

Amarr has no control over recoating; therefore we do not warrant this product against peeling of the original factory finish or additional coats of paint when the surface has been recoated.

*Glidden Galvanized Metal Primer® 5229, PPG Galvanized Steel Primer® #6-209, or equivalent primers specifically designed for galvanized steel surfaces.